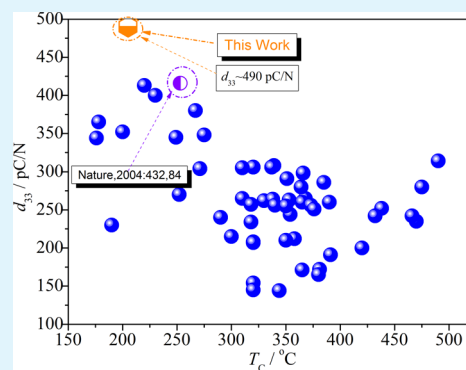


New Potassium–Sodium Niobate Ceramics with a Giant  $d_{33}$ Xiaopeng Wang,<sup>†</sup> Jiagang Wu,<sup>\*,†</sup> Dingquan Xiao,<sup>†</sup> Xiaojing Cheng,<sup>†</sup> Ting Zheng,<sup>†</sup> Xiaojie Lou,<sup>‡</sup> Binyu Zhang,<sup>†</sup> and Jianguo Zhu<sup>†</sup><sup>†</sup>Department of Materials Science, Sichuan University, Chengdu 610064, P. R. China<sup>‡</sup>Multi-disciplinary Materials Research Center, Frontier Institute of Science and Technology, Xi'an Jiaotong University, Xi'an 710054, P. R. China

## Supporting Information

**ABSTRACT:** For potassium–sodium niobate, poor piezoelectric properties always perplex most researchers, and then it becomes important to attain a giant piezoelectricity. Here we reported a giant piezoelectric constant in  $(1-x)(\text{K}_{0.48}\text{Na}_{0.52})(\text{Nb}_{0.95}\text{Sb}_{0.05})\text{O}_3-x\text{Bi}_{0.5}\text{Ag}_{0.5}\text{ZrO}_3$  lead-free ceramics. The rhombohedral-tetragonal phase boundary was shown in the ceramics with  $0.04 < x \leq 0.05$ , and then the ceramic with  $x = 0.0425$  possesses a giant  $d_{33}$  of  $\sim 490$  pC/N. We also discussed the physical mechanisms of enhanced piezoelectricity. As a result, such a research can benefit the sustainable development of  $(\text{K},\text{Na})\text{NbO}_3$  materials.

**KEYWORDS:** lead-free ceramics, potassium–sodium niobate, high piezoelectricity



In the past decades, the objective of most researchers is to develop one kind of  $(\text{K},\text{Na})\text{NbO}_3$  (KNN) lead-free ceramics with a high piezoelectric constant ( $d_{33}$ ),<sup>1–24</sup> which is superior or comparable to those of KNN-textured ones<sup>1</sup> and part  $\text{Pb}(\text{Zr}, \text{Ti})\text{O}_3$  (PZT) ones.<sup>25,26</sup> Some useful methods were dedicated to enhance the piezoelectricity of KNN ceramics, such as the reactive-templated grain growth,<sup>1</sup> the construction of phase boundary,<sup>1,3,4,6–13,15–22</sup> the sintering aids,<sup>14,23</sup> and new preparation technique.<sup>24</sup> In contrast, all reported results of KNN-based materials depressed most researchers,<sup>2–24</sup> and their  $d_{33}$ <sup>2–24</sup> is still inferior to that ( $\sim 416$  pC/N) of the textured KNN-based ceramics with  $\text{Li}^+$ ,  $\text{Ta}^{5+}$ , and  $\text{Sb}^{5+}$ .<sup>1</sup> Therefore, those research results may make us believe that the  $d_{33}$  of  $\sim 416$  pC/N is an insurmountable bottleneck for KNN-based ceramics.

We stick to believing that the construction of phase boundary is a necessary tool to promote the  $d_{33}$  of KNN-based ceramics according to recent research development.<sup>9,16,21,22</sup> In the past ten years, three kinds of phase boundaries have been considered and applied for KNN-based ceramics, including rhombohedral orthorhombic (R-O),<sup>27,28</sup> orthorhombic-tetragonal (O-T),<sup>1,3,4,8–10,17,19</sup> and rhombohedral-tetragonal (R-T) phase boundaries.<sup>16,20–22</sup> Among three phase boundaries, the O-T phase boundary becomes most popular in the whole research development of KNN-based materials<sup>1,3,4,8–10,17,19</sup> because a big breakthrough of  $d_{33}$  firstly results from the formation of such a phase boundary.<sup>1</sup> However, a rather poor piezoelectricity of KNN-based ceramics is always induced by forming the R-O phase boundary.<sup>27,28</sup> In the past seven years, we have conducted lots of related KNN

experiments to understand the bottleneck of hindering the improvement in  $d_{33}$ , and found that the R-T phase boundary could solve such an issue.<sup>16,22,29</sup>

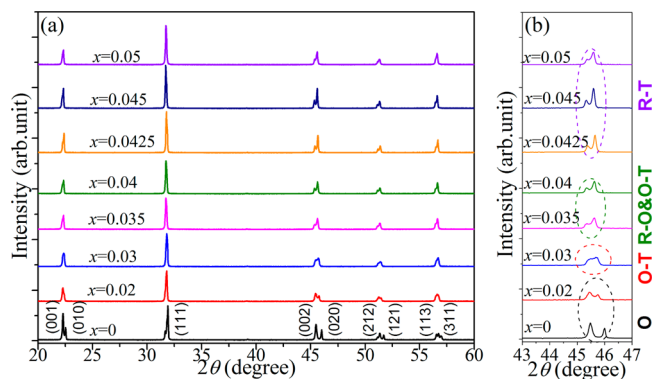
Here we designed a new material system of  $(1-x)(\text{K}_{0.48}\text{Na}_{0.52})(\text{Nb}_{0.95}\text{Sb}_{0.05})\text{O}_3-x\text{Bi}_{0.5}\text{Ag}_{0.5}\text{ZrO}_3$  [(1-x)KNN-S-xBAZ], and the R-T phase boundary was mediated by tailoring BAZ contents. In this work, doping both  $\text{Sb}^{5+}$ <sup>27</sup> and BAZ can tune their  $T_{\text{R-O}}$  and  $T_{\text{O-T}}$ , finally inducing the formation of R-T phase boundary. A giant  $d_{33}$  of  $\sim 490$  pC/N were obtained in the ceramic with  $x = 0.0425$  because of the involved R-T phase boundary. Such a  $d_{33}$  of this work is superior to other reported results of KNN-based ceramics.<sup>2–24</sup> Moreover, the underlying physical mechanisms for the involved R-T phase boundary and the enhanced piezoelectricity were also emphasized.

In the present work, the phase structure of the ceramics is analyzed by considering XRD patterns and  $\epsilon_r$ - $T$  curves, as shown in Figure 1–3. Figure 1a gives the XRD patterns of the ceramics in  $2\theta = 20\text{--}60^\circ$ . All the ceramics show a pure phase. Figure 1b displays the expanded XRD patterns of the ceramics in  $2\theta = 43\text{--}47^\circ$ . The different peak shapes are involved as the BAZ changes. For further detecting their phase evolution, we measured their  $\epsilon_r$ - $T$  curves in  $-150\text{--}180^\circ\text{C}$ , as shown in Figure 2a–g. By considering both XRD data and  $\epsilon_r$  vs.  $T$  curves, we can understand the change of their phase structures, as shown below: These ceramics with  $x \leq 0.02$  are an O phase, as

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**Figure 1.** XRD patterns of the ceramics measured at (a)  $2\theta = 20\text{--}60^\circ$  and (b)  $2\theta = 43\text{--}47^\circ$ .

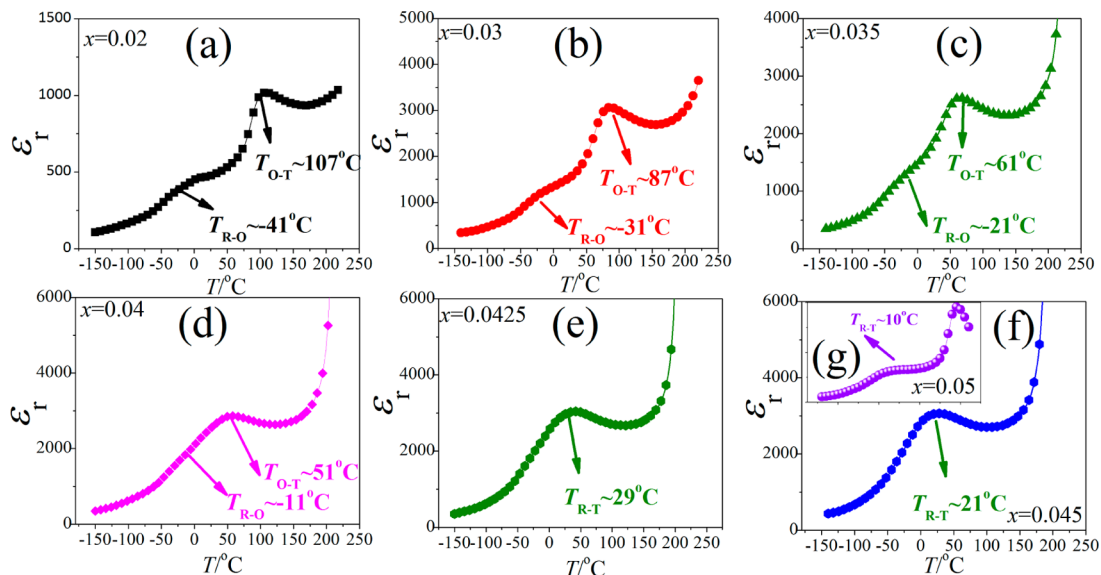
confirmed by the XRD patterns as well as  $T_{R-O} \approx -41^\circ\text{C}$  and  $T_{O-T} \approx 107^\circ\text{C}$  for  $x = 0.02$ . As the  $x$  increases, the O and T phase coexistence is demonstrated in  $x = 0.03$ , and  $T_{R-O}$  and  $T_{O-T}$  gradually move together (see Figure 2b). As the  $x$  further rises,  $T_{R-O}$  and  $T_{O-T}$  of the ceramics with  $0.03 < x \leq 0.04$  were observed near room temperature, as shown in Figures 1 and 2c, d. Finally, the  $T_{R-T}$  was formed in the ceramics with  $0.04 < x \leq 0.05$ , as shown in Figures 1 and 2e–g. Therefore, the phase structure is identified in those ceramics, as listed below: O for  $0 \leq x \leq 0.02$ , O-T for  $0.02 < x \leq 0.03$ , R-O&O-T for  $0.03 < x \leq 0.04$ , and R-T for  $0.04 < x \leq 0.05$ .

Figure 3a plots the  $\epsilon_r$  vs.  $T$  curves of the ceramics with  $0 \leq x \leq 0.05$ , conducted in  $30\text{--}450^\circ\text{C}$  and  $f \approx 100$  kHz. The ceramics with  $x \leq 0.03$  have two dielectric peaks for  $\epsilon_r$  vs.  $T$ , which are assigned to  $T_{O-T}$  and  $T_C$ . However, only one dielectric peak for  $\epsilon_r$  vs.  $T$  is shown in  $0.03 < x \leq 0.05$ . Figure 3b displays the phase diagram of the ceramics according to the  $\epsilon_r$  vs.  $T$  curves of Figures 2 and 3a. As the BAZ rises from 0 to 0.05,  $T_C$  and  $T_{O-T}$  drop, and  $T_{R-O}$  increases. With increasing BAZ content,  $T_{R-O}$  and  $T_{O-T}$  of the ceramics with  $0.04 < x \leq 0.05$  move together, confirming the formation of R-T phase boundary. Here the objective of doping  $\text{Zr}^{4+}$  is to mainly increase  $T_{R-O}$ , adding  $[\text{Bi}_{0.5}\text{Ag}_{0.5}]^{2+}$  decreases  $T_{O-T}$ . As a result,

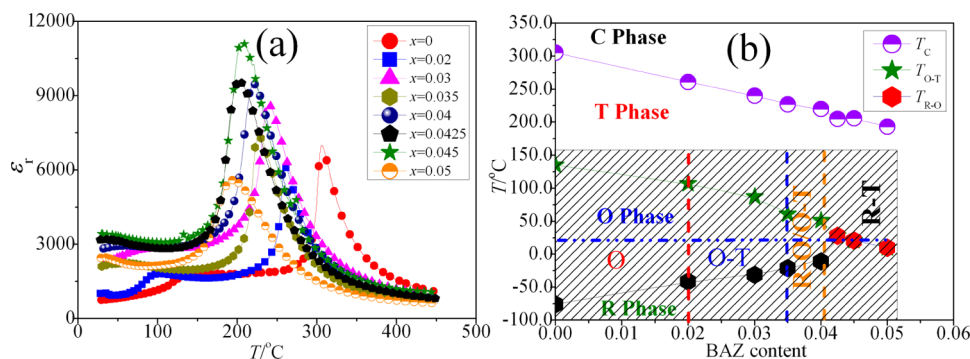
the ceramics with  $0.04 < x \leq 0.05$  have a coexistence of R and T phases.

Figure 4a plots composition dependence of both  $\epsilon_r$  and  $\tan \delta$  of the ceramics, measured at 100 kHz and  $25^\circ\text{C}$ . The  $\epsilon_r$  first increases and subsequently drops, reaching a maximum value for R-T phase boundary. In addition, the peak  $\epsilon_r$  further confirms the involved R-T phase boundary of the ceramics with  $0.04 < x \leq 0.05$ .<sup>7</sup> These ceramics with  $0.03 \leq x \leq 0.05$  have a lower  $\tan \delta$  than those of the ones with  $x \leq 0.02$  because of the dense microstructure (see Figure S1 in the Supporting Information). As a result, the ceramic with  $x = 0.0425$  has enhanced dielectric properties (e.g.,  $\epsilon_r \sim 2830$  and  $\tan \delta \sim 3.5\%$ ). Figure 4b displays the composition dependence of  $P$ – $E$  loops of the ceramics, carried out at  $f = 10$  Hz and  $25^\circ\text{C}$ . A  $P$ – $E$  loop was found in all the samples, and their shape depends on the BAZ contents. Figure 4c plots the composition dependence of  $P_r$  and  $E_C$  in order to understand the influence of BAZ content on ferroelectric properties, where the  $P_r$  and  $E_C$  derived from Figure 4b. The  $P_r$  first rises, reaches the maximum  $12.1\text{--}15.5 \mu\text{C}/\text{cm}^2$  for  $x = 0.02\text{--}0.045$ , and then drops with increasing BAZ content. However, their  $E_C$  presents different trend, that is, it almost decreases from  $12.7$  kV/cm to  $7.8$  kV/cm as the BAZ rises. Figure 4d plots the composition dependence of their  $d_{33}$  and  $k_p$ . The  $d_{33}$  dramatically rises and drops with increasing BAZ content, giving a maximum value of  $\sim 490$  pC/N at  $x = 0.0425$ . The ceramics located at R-T phase boundary zone also show an enhanced  $k_p$ . Therefore, enhanced dielectric and piezoelectric properties (e.g.,  $\epsilon_r \approx 2830$ ,  $\tan \delta \approx 3.5\%$ ,  $d_{33} \approx 490$  pC/N, and  $k_p \approx 46.0\%$ ) were shown in the ceramic with  $x = 0.0425$ . In this work, the  $d_{33}$  is much larger than other reported results of KNN-based ceramics,<sup>2–24,27,28</sup> including the KNN-textured ceramics,<sup>1</sup> and is also larger than those of part PZT ceramics.<sup>25,26</sup>

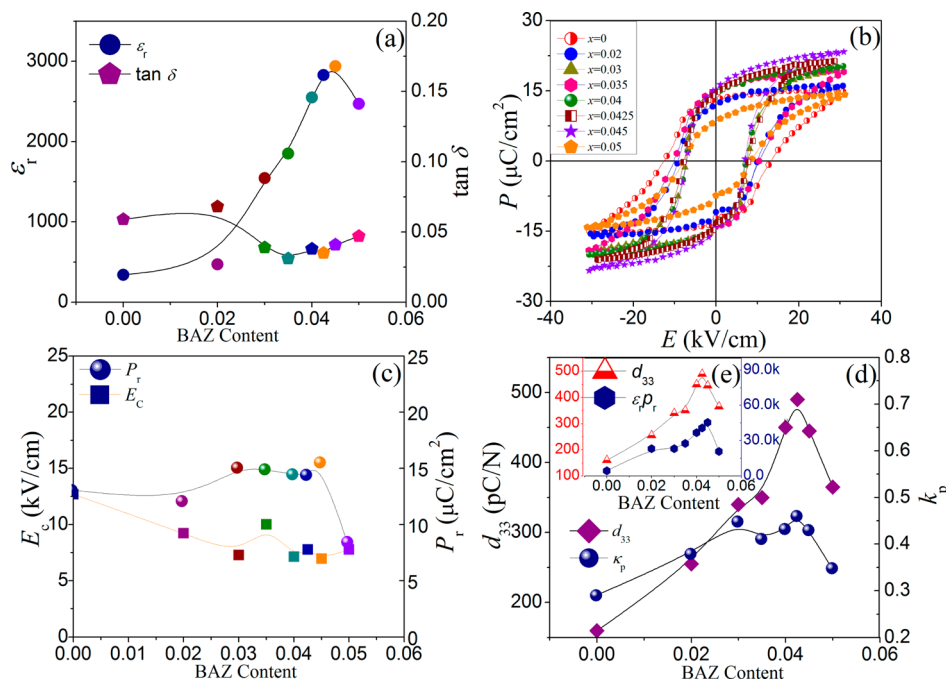
Subsequently, the origin of a giant  $d_{33}$  in this material was analyzed. First, the R-T phase boundary could be largely attributed to the origin of giant  $d_{33}$  of this work.<sup>8,9,12</sup> It is well known that the origin of ultra-high piezoelectricity in lead-based materials is due to coexistence of the R and T phases, where a highly domain orientation results from the existence of two thermodynamically equivalent phases during the poling



**Figure 2.**  $\epsilon_r$  vs.  $T$  curves of the ceramics with (a)  $x = 0.02$ , (b)  $x = 0.03$ , (c)  $x = 0.035$ , (d)  $x = 0.04$ , (e)  $x = 0.0425$ , (f)  $x = 0.045$ , and (g)  $x = 0.05$ .



**Figure 3.** (a)  $\epsilon_r$  vs.  $T$  curves of the ceramics measured at 30–450 °C, and (b) phase diagram of the ceramics.



**Figure 4.** Composition dependence of (a)  $\epsilon_r$  and  $\tan \delta$ , (b)  $P$ – $E$  loops, (c)  $P_r$  and  $E_c$ , (d)  $d_{33}$  and  $k_p$ , and (e)  $\epsilon_r P_r$  and  $d_{33}$  vs. BAZ content of the ceramics

process<sup>30–33</sup> and the flattening of a free energy profile is confirmed by Ab initio and phenomenological calculations.<sup>34–37</sup> As a result, the R and T mixed phases are mainly responsible for the giant piezoelectricity. In addition, the  $d_{33}$  should also be related to their dielectric and ferroelectric properties, e.g.,  $d_{33} \approx \alpha \epsilon_r P_r$ .<sup>7</sup> According to this equation, the  $\epsilon_r P_r$  against BAZ content of the ceramic was shown in Figure 4e. A maximum  $\epsilon_r P_r$  was found in the ceramics with R-T phase boundary, which matches the curve of  $d_{33}$  vs. BAZ content, showing that their improved  $\epsilon_r P_r$  is partly responsible for the giant  $d_{33}$ .

We have achieved a giant  $d_{33}$  of  $\sim 490$  pC/N in  $(1-x)(\text{K}_{0.48}\text{Na}_{0.52})(\text{Nb}_{0.95}\text{Sb}_{0.05})\text{O}_3-x\text{Bi}_{0.5}\text{Ag}_{0.5}\text{ZrO}_3$  ceramics by designing the R-T phase boundary. The R-T phase boundary was identified in the ceramics with  $0.04 < x \leq 0.05$ . The ceramic with  $x = 0.0425$  possesses a peak  $d_{33}$  of  $\sim 490$  pC/N, showing such a material system can intrigue the researchers in the field of lead-free piezoceramics.

## ■ ASSOCIATED CONTENT

### Supporting Information

Experimental section and FE-SEM images. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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### Notes

The authors declare no competing financial interest.

## ■ ACKNOWLEDGMENTS

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